1) Load the film onto rods, by sliding the roll to desired position using the guide marks (25” or 27”), then load the rods onto the laminator. Both top and bottom film rolls should have the dull or adhesive side facing upwards as shown in pictures. Note: you cannot interchange the upper and lower rods.

2) Pulling the film through the rollers you need to make sure the film is perfectly aligned at top and bottom. Note: overlap will cause the film to deposit adhesive on the rollers. To thread, you can see the “threading card” that was supplied with the machine.

3) You can now power the machine ON by pressing the red power button. Once you insert the threading card in between the rollers and press the ON motor switch the film will thread through the machine.

4) Now your machine is ready to begin heating. You do this by pressing either the “1” button for 1.5mil or the “2” button for 3mil, depending on the thickness of your film. Optimal heating time is 10-12 minutes to ensure a perfect lamination. You will know this is ready when the blinking light becomes solid.
5) Place the feed tray and guide plates on holders above the bottom roll.

6) You are now ready to laminate! Simply place your desired documents on the feed tray, press the motor ON button, and allow the machine to pull document through. The finished product will come out the back of machine and you can use the attached film slitter to cut at your desired position.

7) Upon completion of lamination, press the blue “COOL” button to turn off the heat. Once the rollers have cooled off you can now turn the power switch OFF.